




Plant : P14		TPM CIRCLE NO :-		ACTIVITY	KK	QM	PM	JH	SHE	OTPM	DM	E & T	KAIZEN IDEA SHEET																				
		TPM CIRCLE NAME :		LOSS NO./STEP																													
CELL :- A467		DEPT :	Quality	RESULT AREA	C	Q	P	P, C	S	M, D	P, C	M																					
CELL NAME : A467 Tensioner Machining		M/C STAGE: Machinig			OPERATION:			Inspection																									
KAIZEN THEME :		KAIZEN IDEA :																															
To provide gauge for easy inspection method.		For checking groove width 1.15+0.1mm dimension gauge to be provided.								BENCHMARK:																							
PROBLEM PRESENT STATUS : There is no gauge for checking groove width of the tensioner after machining. Every time inspector is need to cut the part to ensure the dimension 1.15+0.1mm.		COUNTERMEASURE: Seaparate special gauge provided for inspection after machining without cutting of the part.								TARGET:																							
WHY-WHY ANALYSIS:		BEFORE				AFTER				TARGET DATE:																							
Why1:- Part to be cut every time for checking inside groove width 1.15+0.1mm dimension. Why2:- There is no gauge for particular dimension checking.		<h2><u>NO GAUGE FOR INSPECTION</u></h2>								KAIZEN FINISH: 10.05.2018																							
ROOT CAUSE Every time part to be cut for 1.15+0.1mm dimension inspection and no gauge is there for particular dimension in the machining cell.		RESULTS:				SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT				TEAM MEMBERS: Yogesh B. Umesh Yathish																							
REGISTRATION NO.:		 More time consumed for cutting				 Easy to check part without cutting.				<table border="1"> <thead> <tr> <th>SR. No</th> <th>CELL/ PRODUCT</th> <th>TDC</th> <th>RESP.</th> <th>STATUS</th> </tr> </thead> <tbody> <tr><td> </td><td> </td><td> </td><td> </td><td> </td></tr> <tr><td> </td><td> </td><td> </td><td> </td><td> </td></tr> <tr><td> </td><td> </td><td> </td><td> </td><td> </td></tr> </tbody> </table>				SR. No	CELL/ PRODUCT	TDC	RESP.	STATUS															
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REGISTERED BY: Mr. Manash KP																																	
MANGERS SIGN: Mr. Sanjay Haribhat																																	